

## DIVYOL MACHINE TOOL WAY LUBES

### Applications:

Divyol Way Lubes are lubricants specially recommended for slide-way lubrication of grinders, planers, shapers, horizontal boring machines, knitting machines, jig bores, etc. involving high precision work.

### Standards:

Divyol Way Lubes are formulated using select base oils and fortified with additives. These blends conform to ISO:19378, IS:493, IS:11695-1986, ASLE standard W315 and W1000 and Cincinnati Milacron specification, P-47 and P-50 standards.

### Advantages:

Divyol Way Lubes protect lubricated parts from rust and corrosion. Besides ensuring excellent surface adhesion, these oils also withstand high pressures. Consequently they reduce wear of the machine and optimize performance and productivity.

### Typical properties:

Sr. No.	Characteristics	Test Method	Divyol Way Lubes					
			32	46	68	100	150	220
1	Appearance	Visual	Bright and clear	Bright and clear	Bright and clear	Bright and clear	Bright and clear	Bright and clear
2	Flash point, COC, °C min.	ASTM D 92	190	190	210	220	230	240
3	Kinematic viscosity at 40, °C, cSt min.	ASTM D 445	32	50	68	102	150	210
4	Pour point, °C min.	ASTM D 97	-6	-6	-6	-3	-3	-3
5	Rust test (24 hrs)	ASTM D 665 A)	Complies	Complies	Complies	Complies	Complies	Complies

The above properties are typical values and do not constitute specification of the product.

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